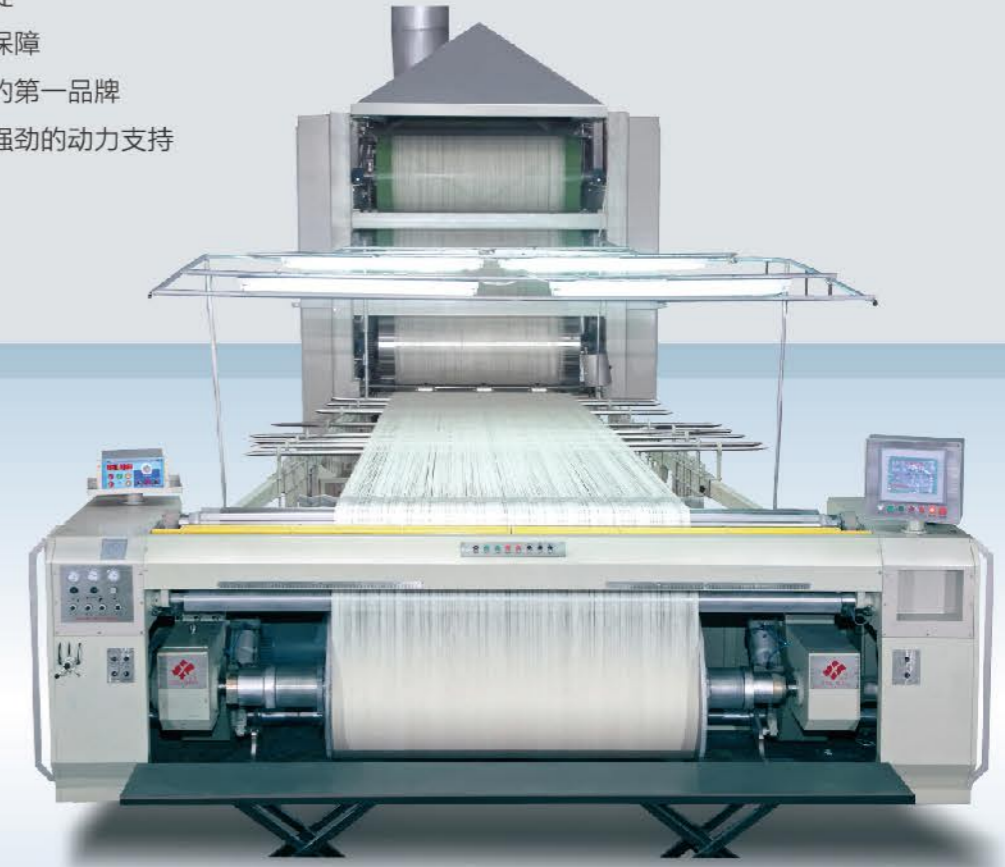




二十年精工制作经验的积淀
三十多项国家专利技术的保障
打造国际高精、高效纺机的第一品牌
为您的纺织事业梦想提供强劲的动力支持



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江阴祥盛纺印机械制造有限公司

Jiangyin Xiangsheng Textile Printing Machinery Co., Ltd.

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服务热线: 4008114114转祥盛纺机 邮箱(E-mail): sales@jyxsmach.com

Service hotline: 4008114114TurnXiangsheng textile machinery

本公司所有产品技术参数及外观如有变动，恕不另行通知。

Excuseus for not being future report if some changes made the technical Parameter and size in the whole products of our company.

江阴祥盛纺印机械制造有限公司

Jiangyin Xiangsheng Textile Printing Machinery Co., Ltd.

专注成就辉煌 细节决定品质



【企业简介】 About the Company

祥盛公司地处江苏省无锡市江阴市城东开发区内，江阴长江大桥东侧，毗邻京沪、沿江两条高速公路，地理条件优越交通便捷。

祥盛公司集三十年设备加工、制造之经验，拥有各类专业工程人员，依托省内著名院校，专业生产：祥盛牌GSR-5系列牛仔布浆染联合机；祥盛牌GS-6系列多单元高效浆纱机；祥盛牌GSR-7系列牛仔布束状染色机；祥盛牌GSS-8系列烧毛、预缩整理联合机；祥盛牌GSY-9系列针织布松式预缩整理联合机。

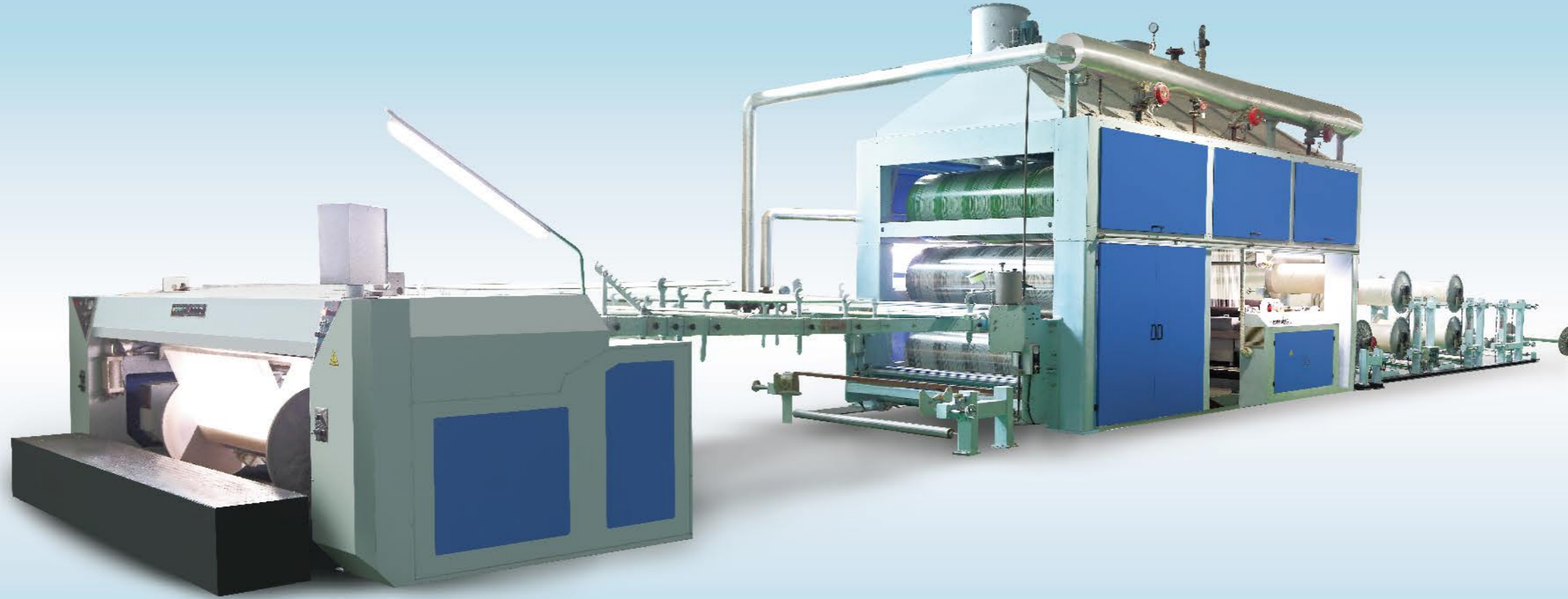
祥盛公司奉行以科技创新为主题；以科学管理为保障；以优质高效产品及诚信服务赢市场的发展方针，热诚欢迎各界朋友来公司考察指导。

Xiangsheng Machine is situated within Chengdong Development Zone of Jiangyin, Wuxi on the east side of Jiangyin Yangtze River Bridge and next to two highways—Beijing-Shanghai and Yanjiang. The company owns advantageous geographical location and convenient traffic.

Having devoted to the equipment processing and manufacturing for three decades, Xiangsheng owns engineers in different fields. It makes use of the academic resources within the province and produces following machines: Xiangsheng GSR-5 Jean Sizing-Dyeing Machine, Xiangsheng GS-6 Multi-Unit Efficient Sizing Machine, Xiangsheng GSR-7 Jean Bundle Dyeing Machine, Xiangsheng GSS-8 Singeing and Sanforizing Machine, and Xiangsheng GSY-9 Knitted Fabric Loose Sanforizing Machine. Depending on technical innovation and scientific management, Xiangsheng Machine aims to win the market with high quality products and honest service. We welcome friends from different sections to visit us.

【历史荣誉】 Development Course and Honors





【GS610A-8 (10) 系列5、6单元单浆槽浆纱机】 GS610A-8 (10) Five, Six-unit Single Size Box Sizing Machine

整机功率: 5、6单元交流变频控制方式, 全机总装机功率42KW。

Power of complete machine: five, six-unit AC frequency conversion control mode; total installed power of whole machine: 42KW.

经轴型式: “H”型双层排列, 16只经轴

浆槽形式: 2单元双浸双压, 单浆槽上浆方式

烘房型式: 1组4只烘筒分层预烘 1组4 (6) 只烘筒合并烘燥

机头型式: 2单元箱移式结构

最大卷绕直径: 800mm、1000mm、1250mm (带机头操作气动升降平台)

最大卷绕张力: 6000N, 可数码调节, 自动控制

机器门幅: 机头部分: 2800mm、3200mm、3600mm

后车部分: 2000mm、2200mm、2400mm (浆槽、烘筒辊面幅宽)

经轴部分: 1800mm、2000mm、2200mm (整经经轴门幅)

最高车速: 120m/min

蜗牛车速: 0.5m/min

安装方式: 整机采用地梁预埋式安装

Warp beam: “H”-type bilayer arrangement with 16 warp beams;

Size Box: two unit double dip double nip, single size box sizing method;

Drying room: One set with four drying cylinders for layered predrying;

One set with four (six) drying cylinders for combined drying

Machine head: two portable box unit structures

Maximum winding diameter: 800mm、1000mm、1250mm (with machine head operation pneumatic lifting platform)

Maximum winding tension: 6000N, digital adjustable, automatic control

Machine head width: 2800mm、3200mm、3600mm

Rear part: 2000mm、2200mm、2400mm (size box, drying roller surface width)

Warp beam: 1800mm、2000mm、2200mm (warping warp beam width)

Maximum speed: 120m/min

Snail speed: 0.5m/min

Installation method: ground beam preembedded installation for the complete machine





【GS620A-12 (14) 系列7单元双浆槽浆纱机】 GS620A-12 (14) Seven-unit Double Size Box Sizing Machine

整机功率: 7单元交流变频控制方式, 全机总装机功率58KW
Power of complete machine: seven-unit AC frequency conversion control mode; total installed power of whole machine: 58KW

【GS620B-12 (14) 系列9单元双浆槽浆纱机】 GS620B-12 (14) Nine-unit Double Size Box Sizing Machine

整机功率: 9单元交流变频控制方式, 全机总装机功率68KW
Power of complete machine: nine-unit AC frequency conversion control mode; total installed power of whole machine: 68KW

经轴型式: “H”型双层排列, 24、28、32、36只经轴
浆槽形式: 2单元双浸双压, 双浆槽分层上浆方式
烘房型式: 2组各4只烘筒分层预烘
1组4 (6) 只烘筒合并烘燥
仿贝宁格外置走台、水平出纱方式
机头型式: 2单元箱移式结构

最大卷绕直径: 800mm、1000mm、1250mm
(带机头操作气动升降平台)

最大卷绕直径张力: 6000N, 可数码调节, 自动控制
机头门幅: 2800mm、3200mm、3600mm、4000mm
浆槽门幅: 2000mm、2200mm、2400mm、2600mm
烘筒门幅: 2000mm、2200mm、2400mm、2600mm
经轴门幅: 1800mm、2000mm、2200mm、2400mm
最高车速: 120m/min
蜗牛车速: 0.5m/min
安装方式: 整机采用地梁预埋式安装

Warp beam: “H”-type bilayer arrangement with 20、28、32、36 warp beams
Size box: two unit double dip double nip; double size box; layered sizing method
Drying room: Two sets with each four drying cylinders for layered predrying
One set with four (six) drying cylinders for combined drying
Simulated Benninger external walking board and horizontal yarning
Machine head: two portable box unit structure
Maximum winding diameter: 800mm、1000mm、1250mm
(with machine head operation pneumatic lifting platform)

Maximum winding tension: 6000N; digital adjustable; automatic control
Machine head width: 2800mm、3200mm、3600mm、4000mm
Size box width: 2000mm、2200mm、2400mm、2600mm
Drying cylinder width: 2000mm、2200mm、2400mm、2600mm
Warp beam width: 1800mm、2000mm、2200mm、2400mm
Maximum speed: 120m/min
Snail speed: 0.5m/min
Installation method: ground beam preembedded installation for the complete machine



滚轮托轴方式, 结合公司专利技术, 运行平稳可靠。

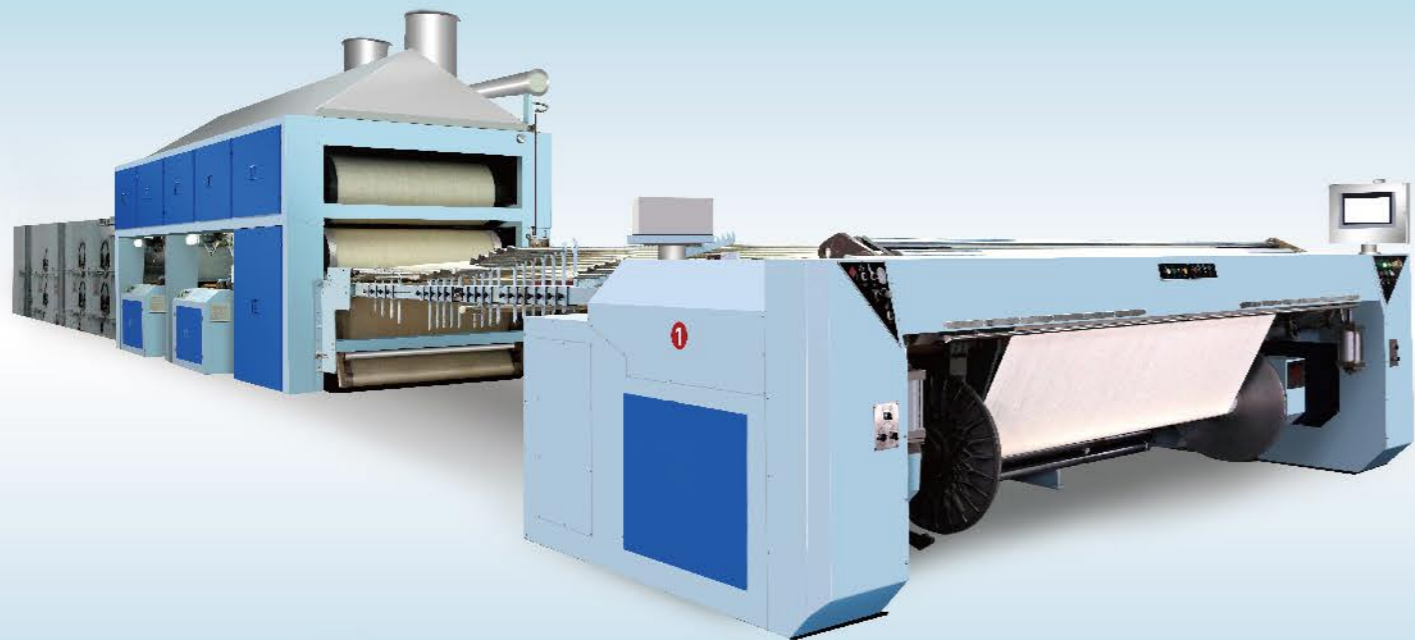
Roller supporting shaft mode, combined with the company's patented, technology, stable and reliable operation.



平行出纱2浸2压上浆方式, 通过技术优化操作简单方便。
Parallel yarn 2 dip 2 pressure sizing methods, through the optimization of the operation is simple and convenient.



外置式操作走台设计, 操作维修方便。
External operating platform design, convenient operation and repair.



【GS630A-12 (14) 系列7单元双浆槽浆纱机】 GS630A-12 (14) Seven-unit Double Size Box Sizing Machine

整机功率: 7单元交流变频控制方式, 全机总装机功率58KW
Power of complete machine: seven-unit AC frequency conversion control mode; total installed power of whole machine: 58KW

【GS630B-12 (14) 系列9单元双浆槽浆纱机】 GS630B-12 (14) Nine-unit Double Size Box Sizing Machine

整机功率: 9单元交流变频控制方式, 全机总装机功率65KW
Power of complete machine: nine-unit AC frequency conversion control mode; total installed power of whole machine: 65KW

经轴型式: “H”型双层排列, 24、28、32、36只经轴
浆槽形式: 2单元双浸双压, 双浆槽分层上浆方式
烘房型式: 2组各4只烘筒分层预烘
1组4 (6) 只烘筒合并烘燥
外置走台, 水平出纱方式
机头型式: 2单元箱移式结构
最大卷绕直径: 800mm、1000mm、1250mm
(带机头操作气动升降平台)
最大卷绕张力: 6000N, 可数码调节, 自动控制
机头门幅: 2800mm、3200mm、3600mm、4000mm
浆槽门幅: 2000mm、2200mm、2400mm、2600mm
烘筒门幅: 2000mm、2200mm、2400mm、2600mm
经轴门幅: 1800mm、2000mm、2200mm、2400mm
最高车速: 120m/min
蜗牛车速: 0.5m/min
安装方式: 整机采用地梁预埋式安装

Warp beam: “H”-type bilayer arrangement with 24、28、32、36 warp beams
Size box: two unit double dip double nip, double size box layered sizing method
Drying room: Two sets with each four drying cylinders for layered predrying
One set with four (six) drying cylinders for combined drying
External walking board and horizontal yarning
Machine head: two portable box unit structure
Maximum winding diameter: 800mm、1000mm、1250mm
(with machine head operation pneumatic lifting platform)
Maximum winding tension: 6000N digital adjustable; automatic control
Machine head width: 2800mm、3200mm、3600mm、4000mm
Size box width: 2000mm、2200mm、2400mm、2600mm
Drying cylinder width: 2000mm、2200mm、2400mm、2600mm
Warp beam width: 1800mm、2000mm、2200mm、2400mm
Maximum speed: 120m/min
Snail speed: 0.5m/min
Installation method: ground beam preembedded installation for the complete machine



采用国际品牌西门子伺服运动控制器, 有效保证浆纱机控制精度。

International brand SIMENS servo controller is adopted to ensure the accuracy of sizing machine control.



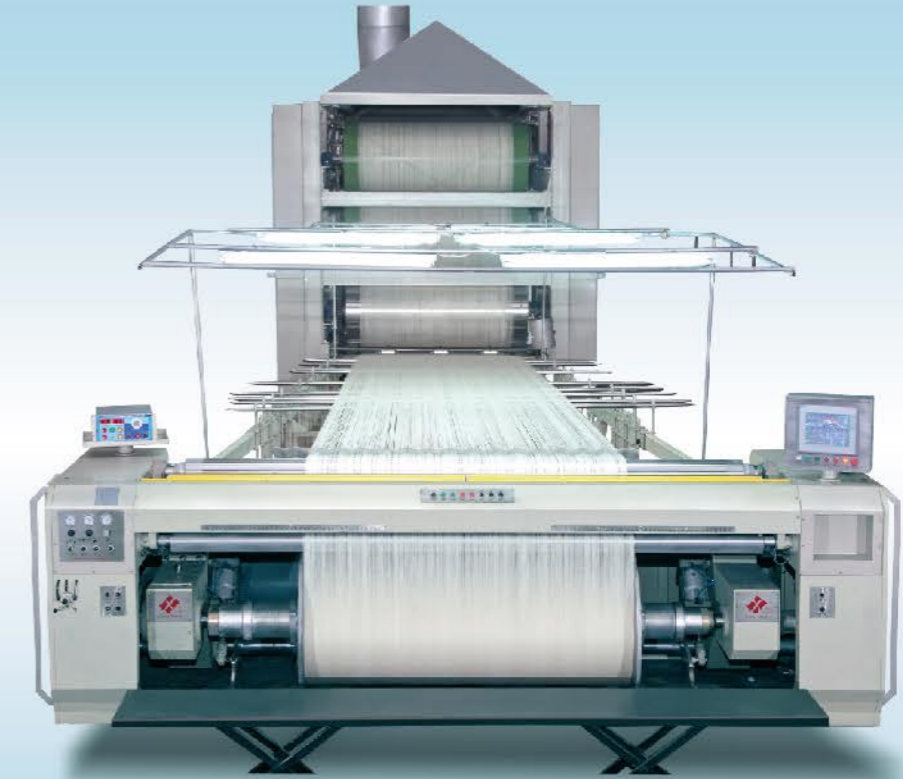
德国费斯托气囊平行加压, 结合巧妙的机械设计, 压强为0~50Kn。

The Germany FESTO gasbag's parallel compression plus delicate mechanical design provides squeezing pressure of 0-50Kn.



垂直出纱2浸2压上浆方式, 纱线低张力运行。

The technical optimization with simulated Sucker parallel yarning (2-dip and 2-nip) enables the yarn to proceed under low tension.



GS650A-20 (24) 系列9单元双浆槽浆纱机

GS650A-20 (24) Nine-unit Double Size Box Sizing Machine

整机功率: 9单元交流变频控制方式, 全机总装机功率70KW

Power of complete machine: ower of complete machine: nine-unit AC frequency conversion control mode; total installed power of whole machine: 70KW

经轴型式: “H”型双层排列, 24、28、32、36只经轴

浆槽形式: 2单元双浸双压, 双浆槽分层上浆方式

烘房型式: 2组各4 (8) 只烘筒分层预烘

1组8只烘筒合并烘燥

外置走台, 水平出纱方式

机头型式: 2单元箱移式结构

最大卷绕直径: 800mm、1000mm、1250mm

(带机头操作气动升降平台)

最大卷绕张力: 6000N, 可数码调节, 自动控制

机头门幅: 2800mm、3200mm、3600mm、4000mm

浆槽门幅: 2000mm、2200mm、2400mm、2600mm

烘筒门幅: 2000mm、2200mm、2400mm、2600mm

经轴门幅: 1800mm、2000mm、2200mm、2400mm

最高车速: 120m/min

蜗牛车速: 0.5m/min

安装方式: 整机采用地梁预埋式安装。

Warp beam : “H”-type bilayer arrangement with 24、28、32、36 warp beams

Size box : two unit double dip double nip, double Size box layered sizing method.

Drying room: Two sets with each four (eight) drying cylinders for layered predrying.

One set with eight drying cylinders for combined drying.

Simulated Sucker internal walking board and vertical yarning

Machine head: two portable box unit structure

Maximum winding diameter: 800mm、1000mm、1250mm

(with machine head operation pneumatic lifting platform)

Maximum winding tension: 6000N; digital adjustable; automatic control.

Machine head width: 2800mm, 3200mm, 3600mm, 4000mm

Size box width: 2000mm、2200mm、2400mm、2600mm

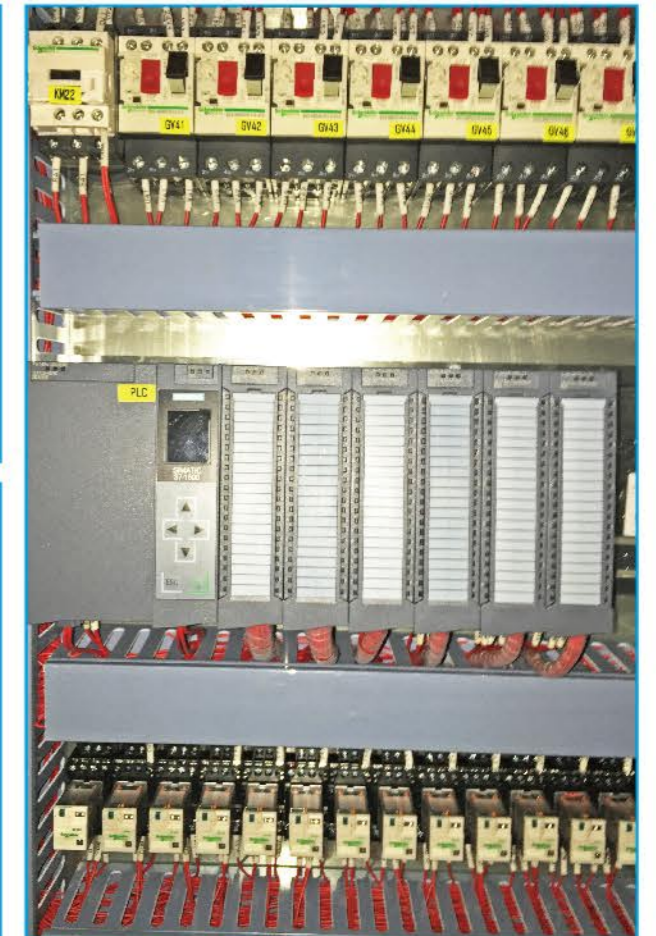
Drying cylinder width: 2000mm、2200mm、2400mm、2600mm

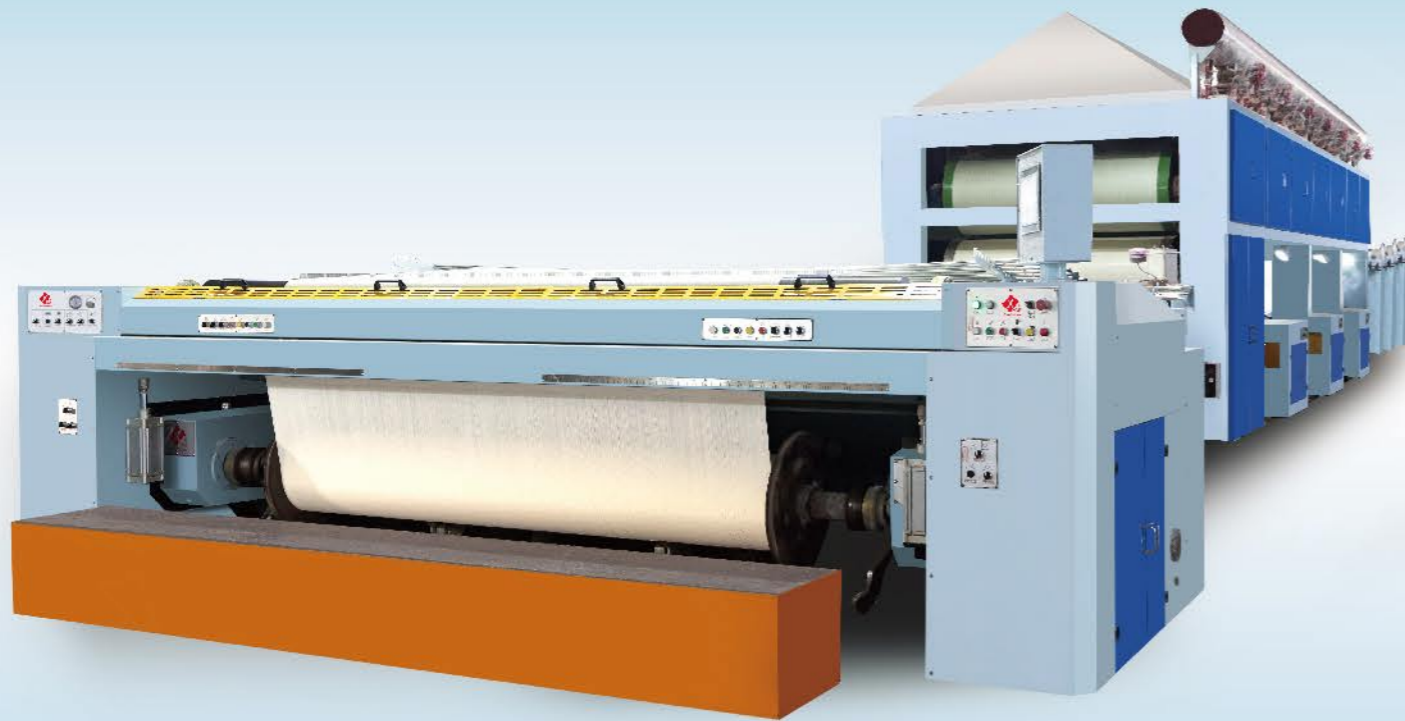
Warp beam width: 1800mm、2000mm、2200mm、2400mm

Maximum speed: 120m/min

Snail speed: 0.5m/min

Installation method: ground beam preembedded installation for the complete machine





GS680A-16 (18) 系列12单元三浆槽浆纱机

GS680A-16 (18) Twelve-unit Three Size Box Sizing Machine

整机功率: 12单元交流变频控制方式, 全机总装机功率80KW

Power of complete machine: twelve-unit AC frequency conversion control mode; total installed power of whole machine: 80KW

三浆槽多单元设计, 满足家纺行业高织高密织物的上浆要求, 具有减少毛羽, 提高效率, 节省成本的优势。

三浆槽多单元设计, 满足色织行业多颜色织物的上浆要求, 具有减少相互粘色, 提高织物布面质量。

The 3-stock tank multi-unit design satisfies with the starching requirements of household textiles industry on high-density textiles and has the advantages of reducing feather, improving efficiency and saving cost.

The 3-stock tank multi-unit design satisfies with the starching requirements of the color textiles industry on multi-color textiles and has the advantages of reducing bleeding and improve the quality of fabric cloth.

经轴型式: “H”型三层排列, 36只经轴

Warp beam: “H”-shape layout in three layers with 36 warp beams

浆槽形式: 2单元喷浆双高压, 三浆槽分层上浆方式

Size box: 2-unit spray + dual-high-pressure, 3 size box layered sizing method

烘房型式: 3组各4只烘筒分层预烘

Drying room: Three sets with each four drying cylinders for layered predrying

1组4(6)只烘筒合并烘燥

One set with four (six) drying cylinders for combined drying

外置走台, 水平出纱方式

Simulated Sucker internal walking board and vertical yarning

机头型式: 2单元箱移式结构

Machine head: two portable box unit structure

最大卷绕: 直径800mm、1000mm、1250mm
(带机头操作气动升降平台)

Maximum winding diameter: 800mm、1000mm、1250mm
(with machine head operation pneumatic lifting platform)

张力6000N,可数码调节,自动控制

Maximum winding tension: 6000N digital adjustable; automatic control

机头门幅: 3200mm、3600mm、4000mm

Machine head width: 3200mm、3600mm、4000mm

浆槽门幅: 2000mm、2200mm、2400mm

Size box width: 2000mm、2200mm、2400mm

烘筒门幅: 2000mm、2200mm、2400mm

Drying cylinder width: 2000mm、2200mm、2400mm

经轴门幅: 1800mm、2000mm、2200mm

Warp beam width: 1800mm、2000mm、2200mm

最高车速: 120m/min

Maximum speed: 120m/min

蜗牛车速: 0.5m/min

Snail speed: 0.5m/min

安装方式: 整机采用地梁预埋式安装

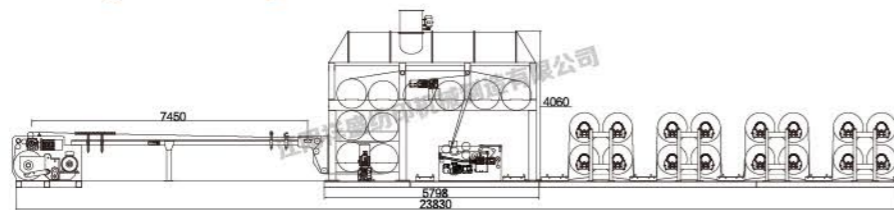
Installation method: ground beam preembedded installation for the complete machine



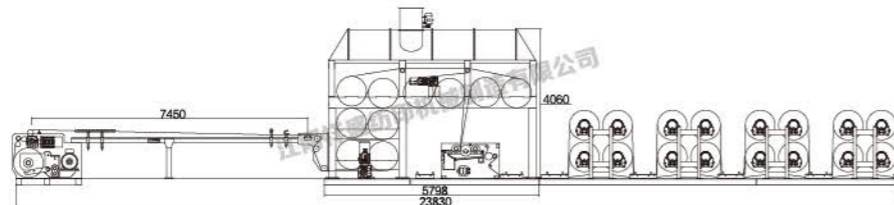


浆纱机流程图

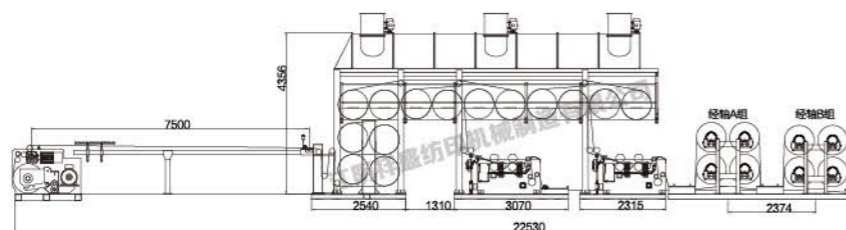
The flow chart of sizing machine



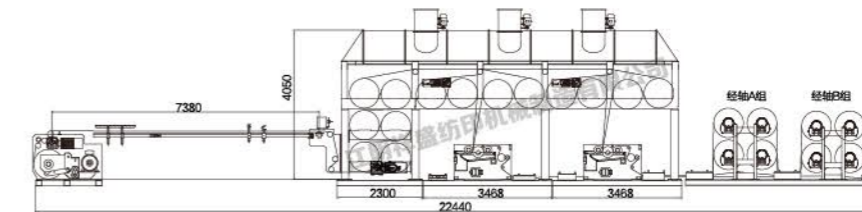
【GS615B、GS616B系列单浆槽浆纱机】
GS615B,GS616B Single Size Box Sizing Machine



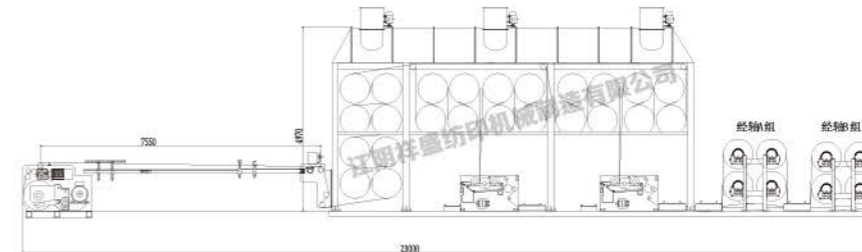
【GS615C、GS616C系列单浆槽浆纱机】
GS615C,GS616C Single Size Box Sizing Machine



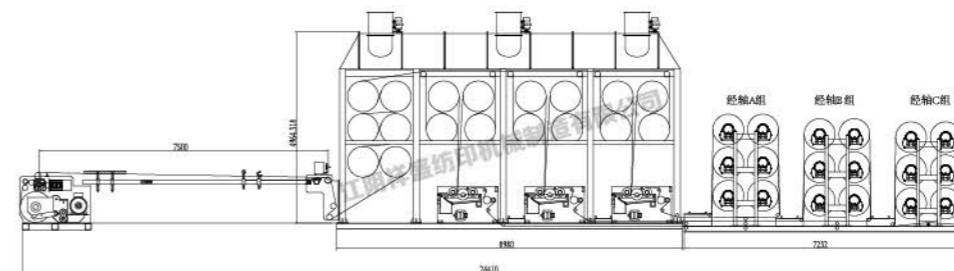
【GS620A、GS620B系列双浆槽浆纱机】
GS620A(620B) Double Size Box Sizing Machine



【GS630A、GS630B系列双浆槽浆纱机】
GS630A(630B) Double Size Box Sizing Machine



【GS650A、GS650B系列双浆槽浆纱机】
GS650A(650B) Double Size Box Sizing Machine



【GS680A、GS680B系列三浆槽浆纱机】
GS680A(680B) Three Size Box Sizing Machine



GSR520D单浆槽染浆联合机

SR520D Single Size Box Sizing-Dyeing Machine

适用工艺: 本机采用平幅片状染色方式。整经后的经纱经过本机煮炼、染色、上浆烘干后卷绕成织轴，提供后道织造之用。

Appropriate technology: this machine adopts the full-width flake-like dyeing method; after finishing the warping, the warp will be boiled, dyed, starched and baked by the machine, and then be rolled by the weaver's beam and provided for the next process for weaving.

主要技术参数 Main technical specifications

机器幅宽

后车部分: 1800mm、2000mm
(经轴架、染色区、储纱、烘干)
车头部分: 2400mm (盘管最长2800mm)
2800mm (盘管最长3200mm)

机器速度

后车部分: 5~35m/min (经轴架、染色区、染色烘房)
前车部分: 5~45m/min (浆槽、浆纱烘房、机头)
经轴盘径: 1000mm、1250mm
织轴盘径: 1000、1250mm
蒸汽压力: >0.3Mpa
传动方式: 多单元变频同步传动
工作电压: AC380V 50HZ
整机功率: 110KW (15只染槽)
压缩空气压力: >0.5Mpa
储纱架储纱量: 90m

Machine width

Rear part: 1800mm 2000mm
(warp beam, dyeing part, yarn storage and drying part)
Machine Head: 2400mm (maximum coil length: 2800mm)
2800mm (maximum coil length: 3200mm)

Machine speed

Rear part: 5~35m/min (warp beam, dyeing part, dyeing drying room)
Front part: 5~45m/min (size box, sizing drying room, machine head)
Warp beam disc diameter: 1000mm、1250mm
Loom beam disc diameter: 1000、1250mm
Steam pressure: >0.3Mpa
Driving mode: multi-unit frequency-converting synchronous drive
Working voltage: AC380V 50HZ
Total power: 110kW (15 dyeing tanks)
Pressure of compressed air: >0.5Mpa
Storage capacity of yarn storage rack: 90m



白经纱储纱架及牵引 White warp storage rack and drive

牵引轧车有效分别控制经纱与染色区域各自的张力。改善前处理及染色效果。结合白经纱储纱架可无引纱染色工艺，大量节省生产成本。

The driving padder can efficiently control the respective tension of warp and dyeing area, improve the pre-treatment and dyeing effect. With the white warping yarn-storing frame, the yarn and dyeing can not be needed and which can save plenty of production cost.





GSR520S双浆槽染浆联合机

GSR520S Double Size Box Sizing-Dyeing Machine

适用工艺: 本机采用平幅片状染方式。整经后的经纱经过本机煮炼、染色、上浆烘干后卷绕成织轴，提供后道织造之用。

Appropriate technology: this machine adopts the full-width flake-like dyeing method; after finishing the warping, the warp will be boiled, dyed, starched and baked by the machine, and then be rolled by the weaver's beam and provided for the next process for weaving.

主要技术参数 Main technical specifications

机器幅宽

后车部分: 1800mm、2000mm
(经轴架、染色区、储纱、烘干)
车头部分: 2400mm (盘管最长2800mm)
2800mm (盘管最长3200mm)

机器速度

后车部分: 5~35m/min (经轴架、染色区、染色烘房)
前车部分: 5~45m/min (浆槽、浆纱烘房、机头)
经轴盘径: 1000mm、1250mm
织轴盘径: 1000、1250mm
蒸汽压力: >0.3Mpa
传动方式: 多单元全变频同步传动
工作电压: AC380V 50HZ
整机功率: 110KW (15只染槽)
压缩空气压力: >0.5Mpa
储纱架储纱量: 90m

Machine width

Rear part: 1800mm 2000mm
(warp beam, dyeing part, yarn storage and drying part)
Machine Head: 2400mm (maximum coil length: 2800mm)
2800mm (maximum coil length: 3200mm)

Machine speed

Rear part: 5~35m/min (warp beam, dyeing part, dyeing drying room)
Front part: 5~45m/min (size box, sizing drying room, machine head)
Warp beam disc diameter: 1000mm、1250mm
Loom beam disc diameter: 1000、1250mm
Steam pressure: >0.3Mpa
Driving mode: multi-unit frequency-converting synchronous drive
Working voltage: AC380V 50HZ
Total power: 110kW (15 dyeing tanks)
Pressure of compressed air: >0.5Mpa
Storage capacity of yarn storage rack: 90m

智能液压储纱架

Intelligent Hydraulic Yarn Storage Creel

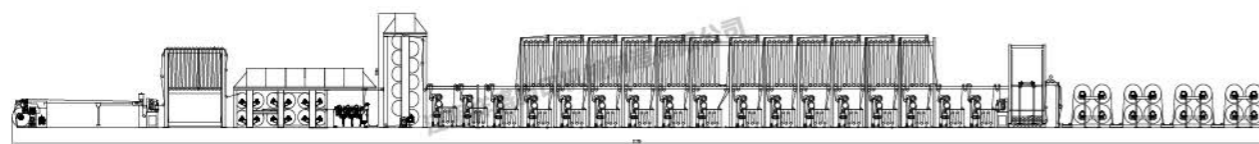
PLC程序智能控制，液压泵按需要间隙工作。提高液压系统使用寿命，降低电机电耗。任意调节经纱张力，满足不同纱片对张力的需求。齿轮齿条同步升降结构，确保储纱上下运行平稳可靠，提高纱片运行质量。完善的安全防护功能，出现异常时能报警提示，达到设定极限情况时能强制停机，以保护设备及人员安全。

With PLC program intelligent control, interrupt work of hydraulic pump will be conducted according to demand. It improves the service life of hydraulic system, reducing power consumption of electric motor. It can adjust warp tension at will, satisfying the tension demands of different yarn sheets. With synchronous lifting structure of gear and rack, it ensures stored yarn to run up and down stably and reliably and improves the running quality of yarn sheet. With perfect safety protection function, it will give alarm when abnormal condition occurs and achieves the forced stoppage in the condition of setting limit so as to protect the safety of equipment and personnel.

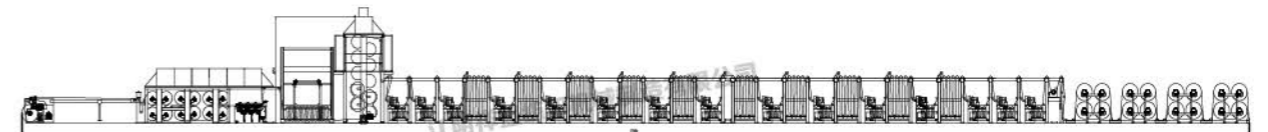




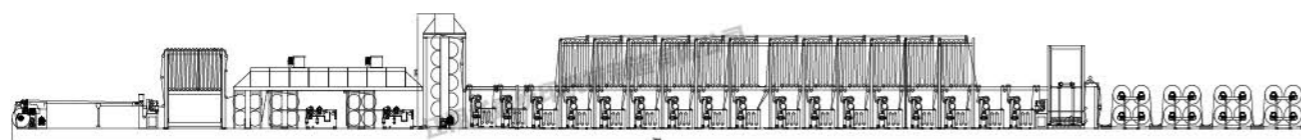
GSR520系列染浆联合机流程图
Flow Chart of GSR520 Sizing-Dyeing Machine



GSR520D-15Q型单浆槽浆染联合机
Flow Chart of GSR520D-15Q Single Size Box Sizing-Dyeing Machine



GSR520D-15H型单浆槽浆染联合机
Flow Chart of GSR520D-15H Single Size Box Sizing-Dyeing Machine



GSR520S-15Q型双浆槽浆染联合机
Flow Chart of GSR520S-15Q Double Size Box Sizing-Dyeing Machine



GSR520S-15H型双浆槽浆染联合机
Flow Chart of GSR520S-15H Double Size Box Sizing-Dyeing Machine



GS766系列牛仔束状染色机

GS766 Jean Bundle Dyeing Machine

适用工艺: 经纱采用束状经过多缸染色处理, 完成牛仔布经纱织前染色工艺。

Appropriate technology: Warp yarn adopts bundle shape and multi-tank dyeing to complete the dyeing procedure of jean before warp yarn weaving

主要技术参数 Main technical specifications

经束数量: 12、16、24、32、36束

机械门幅: 1350mm、1550mm、2150mm、2250mm

机械车速: 0-30m/min

传动方式: 多单元交流同步传动

球轴直径: 1000mm (最大)

落束形式: 圈条圆桶堆置方式

染液循环: 密封过滤桶循环方式

染液补充: 补液泵+流量计+比例阀恒流量自动控制

补液系统: 前硫化+中间靛蓝+后硫化3套系统

总装机功率: 150KW

24束外形尺寸:

73000mm(长度)X3850mm(宽度)X8500mm(高度)

Quantity of wispy warp: 12、16、24、32、36 bundles

Mechanical fabric width: 1350mm、1550mm、2150mm、2250mm

Mechanical speed: 0-30m/min

Driving mode: multi-unit AC synchronous transmission

Diameter of spherical axle: 1000mm (maximal)

Form of dropping warp: 24 bundles for coiled yarding type

Dyeing fluid circulation: sealed filter vat

Dyeing fluid supplementation: infusion pump + flow meter + proportional valve (for automatic constant flow control)

Infusion system: pre-vulcanization + middle indigo dyeing + post-vulcanization (three systems in total)

Total assembled power: 150KW.

Contour dimension of complete machine:

73000mm (length) X3850mm (width) X8500mm (height) .



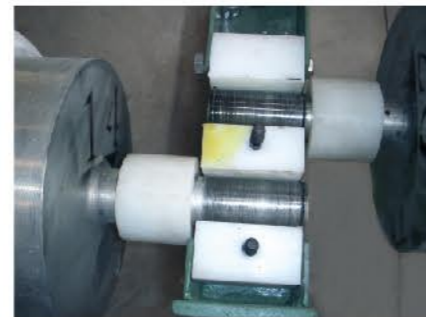


3组36只烘筒结合回潮仪精确控制束纱烘干回潮率。

Three groups and 36 drying cylinders with moisture meter exert an accurate control on the drying and moisturizing rate of the bound yarn.

所有轧车均采用顶置式双气缸加压方式，最大化的线压力保证染色效果及轧余率。

All the padders adopt overhead dual-cylinder compression to provide maximized yarn pressure and ensure the dyeing effect and liquid proportion.



双球经轴架，配套特殊耐磨材料轴承。
The dual-bulb beam frame is equipped with bearing made of special anti-wear material



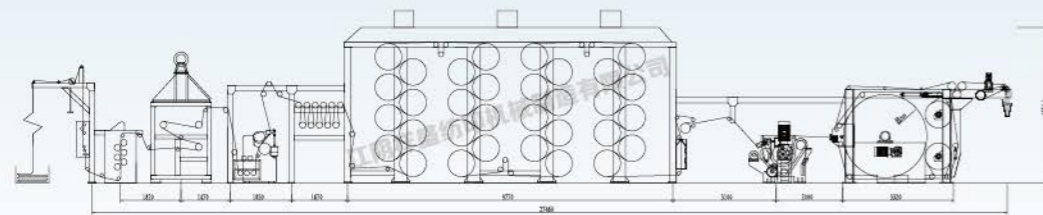
不锈钢制作可调式导束架，调整束纱间隔位置。
The stainless adjustable beam guiding frame can regulate the spacing of bundle yarn.





GSS830A系列牛仔布烧毛预缩联合机

GSS830A Jean Singeing and Sanforizing Machine



GSS830A系列牛仔布烧毛预缩联合机

GSS830A Jean Singeing and Sanforizing Machine

标准工艺流程: 前段: 平幅进布—4辊刷毛—三火口烧毛—灭火水洗槽—工艺助剂槽—9辊拉斜—3组烘干—平幅落布。
后段: 平幅进布—给湿—超喂—橡胶预缩—呢毡整理—冷却—平幅落布(打卷)。

Standard technical process: Front section: full width feeding—4-roller brushing—three-crater singeing—quenching and water-washing tank—process additive tank—9-roller tension—3-group drying—full width cropping
Rear section: full width feeding—wetting—overfeeding—rubber fabric sanforizing—felt finishing—cooling—full width cropping (coiling)

主要技术参数 Main technical specifications

- | | |
|---------------------------------|--|
| 机器幅宽: | Machine width: |
| 前段: 2200mm (进布、刷毛、烧毛、水洗、拉斜、干燥)。 | Front section: 2,200mm (feeding, brushing, singeing, washing, tensioning and drying) |
| 后段: 2000mm (预缩、整理)。 | Rear section: 2,000mm (sanforizing and finishing) |
| 机器车速: 70m/min (最高设计车速)。 | Maximum speed: 70m/min (maximum design speed). |
| 传动方式: 多单元电机同步控制。 | Driving mode: multi-unit AC synchronous transmission |
| 装机功率: <50KW。 | Installed power: <50KW. |

GSS830B-200 牛仔布退浆、丝光整理联合机流程图
Flow Chart of GSS830B-200 Jean Desizing and Mercerizing Machine

